



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-2708-01-15

Job Sheet 180120



Part No: RBE350A94-2708-01-15

Job Qty: 13 ea

Part Name: Rod Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/28/18

Job Tracking No:

Due Date: 9/10/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	13 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Small Fab-2		DAS 58 18/9/18
110	Small Fab	13 pcs	9/10/18	9/10/18	0.00	2.60	Small Fab-3		9-89 18/9/18
120	QC	13 pcs	9/10/18	9/10/18	0.00	0.00	QC5		SEP 25 2018
121	Outsource	13 pcs	9/10/18	9/10/18			GRO002-VC	10	38 18/9/18
122	QC	13 pcs	9/10/18	9/10/18	0.00	0.00	QC6		38 18/9/18
130	Packaging	13 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	GA141	SMB 18/9/18
140	QC21-SA	13 Ea	9/10/18	9/10/18	0.00	0.00	QC21		DAS 21 18/9/18

Part Op 110 - -Press fit -05 into -03 as per DWG. Sheet 3

Descriptions: 121 - -Issue P/O to Groupe Altech; PO 641096 -Black oxide finish, MIL-C-13964, CLASS 1, MIL-C-16173 GRADE 4 -Certificate of Conformity is required

SEP 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98381A593	Dowel Pin	13 Ea (1 ea)	90-Start up Operation	5050893
RBE350A94-2708-01-03	Rod	13 Ea (1 ea)	90-Start up Operation	5105266

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	98381A593	13	45	0
	RBE350A94-2708-01-03	13	24	0

Part Specifications



Container No: S111690



Part: RBE350A94-2708-01-15

Job No: 180120

Serial #/Batch: S111690

Revision: 3

Inspector:

Exp Date:

Instructions:

1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

:39 AM Dart.lajeunesse.marie

Date: 09/20/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					



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Tel (613) 632-5200

PURCHASE ORDER **PO041096**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041096

PO Date: 9/20/18

Due Date: 9/24/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
SEP 21 2018

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179392	RBE350A93-3300-20	Tail Rotor Hub Socket -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/24/18	2 pcs	0 pcs	2 pcs	\$6.00/pcs	\$12.00
2	180120	RBE350A94-2708-01-15	Rod Assembly -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	-	9/24/18	13 pcs	0 pcs	13 pcs	\$6.00/pcs	\$78.00
Grand Total:											\$90.00

CL



Dart Aerospace Ltd.
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PURCHASE ORDER PO041096

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/21/18 10:45 AM dart.lavoie.chantal



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Att: Patrick Lussier

Shipment No: 24060
Shipment Date: 24-Sep-2018
Ship Via: Pick Up
Order Number: 3036
Order Date: 09/20/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041096 ✓
Terms: Net 30 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	1	1 ✓	0	0	LOT	BLACK OXIDE TREATMENT BLACK OXIDE RBE350A94-2708-01-15 - 13X ✓ RBE350A93-3300-20 - 2X ✓		3036-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Att: Patrick Lussier

🔄 Reply all | 🗑 Delete | 🗑 Junk | ⋮

RE: PO041096 Parts RBE350A93-3300-20 X 2pcs & RBE350A94-2708-01-15

PL

Patrick Lussier

Today, 8:11 AM

Natasha Belanger 📧

👍 🔄 Reply all | ⌵

Inbox

Hi Natasha

No C of C will be supply for this kind of treatment, so no require , please receive parts with only packing slip

Thanks

Patrick Lussier*Senior Buyer***DART AEROSPACE**

T 1 613 632-5200 ext : 730

F 1 613 632-1053

E plussier@dartaero.com

1 800 556- 4166

www.dartaerospace.com**From:** Natasha Belanger**Sent:** Tuesday, September 25, 2018 8:01 AM**To:** Patrick Lussier <plussier@dartaero.com>**Subject:** PO041096 Parts RBE350A93-3300-20 X 2pcs & RBE350A94-2708-01-15

Bon Matin 😊

For the above PO & parts, I did not receive the CFC!

Please request ASAP, these are very HOT parts!

Thank you,

Natasha Bélanger*Receiver***DART AEROSPACE**

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166